

PIPER CAMS

FORD ZETA R BLACKTOP

SC70 & VSSZETAR CAN BE USED FOR ALL SPECS AND WILL FIT ALL BLACKTOP ZETA R HEADS

USE 33.00mm BCD FOR FOC20BP300 & FOC20BP320

USE 36.00mm BCD FOR FOC20BP270 & FOC20BP285

FOC20BP270 & FOC20BP285 USE **STD CAM FOLLOWER**

FOC20BP270 & FOC20BP285 USE **FOLST170M & SHIM83 & FINAL GRIND SHIM TO SIZE**

FOC20BP300 & FOC20BP320 **STD FOLLOWER WITH SHIM72 INVERTED ON TO STD CAM FOLLOWER**

FOC20BP300 & FOC20BP320 USE **FOLST170M & SHIM84 & GRIND SHIM TO FINAL SIZE**

VDSZETAR

SC71 CAP AND VDSK AND DURATEC STEM SEALS AND 0.50MM SHIM

FORD FOCUS ST170

When reprofiling camshafts to BP270/285/300 using BCR/BCD 17.35mm/34.70mm

When using reprofiled camshafts and std cam follower use **SHIM63** and finish grind to get valve clearances ,also the location for the SHIM will need to be reduced to 2.50mm to clear cotters.

When using Piper **FOLST170S** cam follower use **SHIM83** inverted and located on the follower and finish grind to size for valve clearances.